

Safety Data Sheet

Issue Date 12-Aug-2013

Revision Date: 01-Oct-2017

Version 1

1. IDENTIFICATION

Product Identifier

Product Name

Industrial Grade Silicone - Acetoxy Cure - Clear, White & Colors

Other means of identification

SDS#

RD-0080A

Product Code

0816/OI, 0826OI Series

Recommended use of the chemical and restrictions on use

Recommended Use

Silicone Sealant.

Details of the supplier of the safety data sheet

Supplier Address

Red Devil, Inc. 4175 Webb Street Pryor, Oklahoma 74361 www.reddevil.com

Emergency Telephone Number

Company Phone Number

918-825-5744

Fax: 918-825-5761

Emergency Telephone (24 hr)

INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Classification

| Skin corrosion/irritation | Category 2 |
|-----------------------------------|------------|
| Serious eye damage/eye irritation | Category 2 |

Signal Word Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation



Appearance Clear/opaque or colored paste

Physical State Paste

Odor Acetic Acid Odor (Vinegar odor)

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Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Get medical attention

IF ON SKIN: Wash with plenty of soap and water If skin irritation occurs: Get medical advice/attention Take off contaminated clothing and wash it before reuse

3. COMPOSITION/INFORMATION ON INGREDIENTS

| Chemical Name | CAS No | Weight-% |
|--------------------------------------|-------------|----------|
| Hydroxy-terminated Dimethyl siloxane | 70131-67-8 | >50 |
| Non-hazardous ingredients * | Proprietary | >10 ' |
| Amorphous silica (glass) | 7631-86-9 | <13 |
| Polydimethylsiloxane | 63148-62-9 | <10 |
| Methyltriacetoxysilane | 4253-34-3 | <6 |
| Titanium Dioxide | 13463-67-7 | <5 |
| Ethyltriacetoxysilane | 17689-77-9 | <6 |

^{*} Unlisted ingredients are not considered hazardous under the OSHA GHS Hazard Communication Standard (29 CFR 1910.1200). (Methyltriacetoxysilane) Observe limits for acetic acid formed during curing on exposure to water or humid air. (Silica, amorphous; Titanium Dioxide) Inhalation of particulates unlikely due to product's physical state.

4. FIRST-AID MEASURES

First Aid Measures

General Advice

Provide this SDS to medical personnel for treatment.

Eye Contact

Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 5

minutes while holding the eyelid(s) open. Obtain medical attention.

Skin Contact

No health effects expected. If irritation does occur, flush with lukewarm, gently flowing water

for 5 minutes. If irritation persists, obtain medical advice.

Inhalation

If symptoms are experienced remove source of contamination or move victim to fresh air. If

irritation persists, obtain medical advice.

Ingestion

Rinse mouth thoroughly with water. If irritation or discomfort occurs, obtain medical advice.

Most important symptoms and effects

Symptoms

Causes skin irritation. May cause nose, throat & respiratory tract irritation. Direct contact

with eyes may cause temporary irritation.

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Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat according to person's condition & specifics of exposure.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Small Fire

Use carbon dioxide (CO2), dry chemical or water spray.

Large Fire

Use dry chemical, foam or water spray.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Not determined.

Hazardous Combustion Products Carbon oxides & traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

Protective equipment and precautions for firefighters

Self-contained breathing apparatus & protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions

Observe all personal protection equipment recommendations described in Sections 5 & 8.

Environmental Precautions

See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment

Prevent further leakage or spillage if safe to do so. Use absorbent material to contain spill.

Methods for Clean-Up

Wipe up or scrape up & contain for salvage or disposal. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur. Local, state & federal laws & regulations may apply to releases & disposal of this material as well as those materials & items employed in the cleanup of releases. You will need to determine which federal, state & local laws & regulations are applicable. Sections 13 & 15 of this SDS provide information regarding certain federal & state requirements.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling

Handle in accordance with good industrial hygiene and safety practice. Wash face, hands, and any exposed skin thoroughly after handling. Use personal protection recommended in Section 8. Use only in well-ventilated areas. Avoid contact with skin and eyes. Product evolves acetic acid (HOAc) when exposed to water or humid air.

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Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep container closed & store away from water or moisture.

Incompatible Materials

Oxidizing material can cause a reaction. Water, moisture or humid air can cause hazardous

vapors to form as described in Section 8.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Exposure guidelines / protective equipment are for routine handling and accidental spills

| Chemical Name | ACGIH TLV | OSHA PEL | NIOSH IDLH |
|---------------------------------------|---------------|--|--|
| Amorphous silica (glass) 7631-86-9 | | (vacated) TWA: 6 mg/m³ <1% Crystalline silica TWA: 20 mppcf : (80)/(% SiO2) mg/m³ TWA | IDLH: 3000 mg/m ³ TWA: 6 mg/m ³ |
| Titanium Dioxide 13463-67-7 | TWA: 10 mg/m³ | TWA: 15 mg/m³ total dust (vacated) TWA: 10 mg/m³ total dust | IDLH: 5000 mg/m ³ |

Other Information

Acetic acid is formed upon contact w/ water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 10 ppm & ACGIH TLV: TWA 10 ppm, STEL 15 ppm.

Appropriate engineering controls

Engineering Controls

Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. Good general ventilation should be sufficient.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Safety glasses as a minimum for protection.

Skin and Body Protection

Wear suitable protective clothing.

Respiratory Protection

No special equipment needed.

General Hygiene Considerations Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. Handle in accordance with good industrial hygiene and safety practice. Wash @ mealtime & end of shift. Contaminated clothing & shoes should be removed as soon as practical & thoroughly cleaned before

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State

Paste

Appearance

Clear/opaque or colored paste

Odor

Acetic Acid Odor (Vinegar

odor)

Color

Various

Odor Threshold

Remarks • Method

Not determined

Property

Values

Not determined

Not determined

Melting Point/Freezing Point Boiling Point/Boiling Range Flash Point

Not determined Not applicable

Evaporation Rate

Not determined

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Flammability (Solid, Gas)

Not determined

Upper Flammability Limits

Not determined

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Lower Flammability Limit
Vapor Pressure
Vapor Density

Not determined
Not determined
Not determined

Specific Gravity ~1.04 @ 25 °C (77 °F)
Water Solubility Not determined

Water Solubility Not determined Solubility in other solvents Not determined **Partition Coefficient** Not determined **Autoignition Temperature** Not determined **Decomposition Temperature** Not determined **Kinematic Viscosity** Not determined **Dynamic Viscosity** Not determined **Explosive Properties** Not determined **Oxidizing Properties** Not determined

Additional Information Note: The above information is not intended for use in preparing product specifications

VOC Content (%) < 3%/wt (< 40 g/L)

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Incompatible Materials.

Incompatible Materials

Oxidizing material can cause a reaction. Water, moisture or humid air can cause hazardous vapors to form as described in Section 8.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides & traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde, Nitrogen oxides & metal oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation. Can be absorbed through the skin.

Inhalation May cause irritation of respiratory tract.

Ingestion Can be harmful if swallowed.

Component Information

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| nemical Name Oral LD50 | | Dermal LD50 | Inhalation LC50 | |
|---------------------------------------|----------------------|-----------------------|---------------------|--|
| Amorphous silica (glass) 7631-86-9 | > 5000 mg/kg (Rat) | > 2000 mg/kg (Rabbit) | > 2.2 mg/L (Rat)1 h | |
| Polydimethylsiloxane 63148-62-9 | > 17 g/kg(Rat) | > 2 g/kg(Rabbit) | - | |
| Methyltriacetoxysilane 4253-34-3 | = 2060 mg/kg (Rat) | - | - | |
| Titanium Dioxide 13463-67-7 | > 10000 mg/kg (Rat) | - | - | |

Information on physical, chemical and toxicological effects

Symptoms

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen. Titanium dioxide is a possible carcinogen when it appears as a respirable dust.

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| Chemical Name | ACGIH | IARC | NTP | OSHA |
|---------------------------------------|-------|----------|-----|------|
| Amorphous silica (glass) 7631-86-9 | | Group 3 | | |
| Titanium Dioxide 13463-67-7 | | Group 2B | | X |

Group 2B - Possibly Carcinogenic to Humans Group 3 IARC components are "not classifiable as human carcinogens"

X - Present

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

| Chemical Name | Algae/aquatic plants | Fish | Toxicity to microorganisms | Crustacea |
|---------------------------------------|---|--|----------------------------|--|
| Amorphous silica (glass) 7631-86-9 | 440: 72 h Pseudokirchneriella subcapitata mg/L EC50 | 5000: 96 h Brachydanio rerio mg/L LC50 static | | 7600: 48 h Ceriodaphnia dubia mg/L EC50 |

Persistence/Degradability

Complete information is not yet available

Bioaccumulation

Complete information is not yet available

Mobility

Complete information is not yet available

Other Adverse Effects

Not determined

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13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and

regulations.

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including

exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION

International Inventories

Not determined

Legend:

- United States Toxic Substances Control Act Section 8(b) Inventory
 - Canadian Domestic Substances List/Non-Domestic Substances List
 - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- Japan Existing and New Chemical Substances
- China Inventory of Existing Chemical Substances
- Korean Existing and Evaluated Chemical Substances
- Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 311/312 Hazard Categories

| Acute Health Hazard | No |
|-----------------------------------|----|
| Chronic Health Hazard | No |
| Fire Hazard | No |
| Sudden Release of Pressure Hazard | No |
| Reactive Hazard | No |

SARA 313

Not determined

US State Regulations

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California Proposition 65

This product contains the following Proposition 65 chemicals.

| Chemical Name | California Proposition 65 | |
|-------------------------------|---------------------------|--|
| Titanium Dioxide - 13463-67-7 | Carcinogen | |

U.S. State Right-to-Know Regulations

| Chemical Name | New Jersey | Massachusetts | Pennsylvania |
|---------------------------------------|------------|---------------|--------------|
| Amorphous silica (glass) 7631-86-9 | X | Х | Х |
| Titanium Dioxide 13463-67-7 | Х | Х | X |

16. OTHER INFORMATION

NFPA

Health Hazards

Flammability

Instability

Special Hazards

HMIS

Health Hazards

Flammability

Physical Hazards

Not determined
Personal Protection
B- Safety Glasses,

Gloves

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Revision Note

New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet